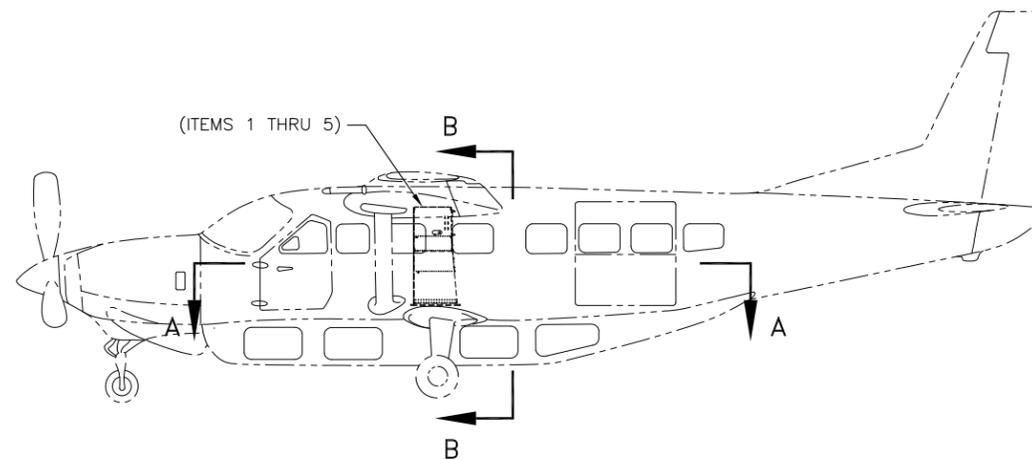


8 7 6 5 4 3 2 1

NOTES: UNLESS OTHERWISE SPECIFIED

1. THIS DRAWING IS GENERATED AND MAINTAINED BY A CAD SYSTEM. CHANGES SHALL ONLY BE INCORPORATED AS DIRECTED BY AUTHORIZED PERSONNEL THROUGH THE DESIGN ACTIVITY.
2. ITEMS 600 THROUGH 602 ARE CUSTOMER SUPPLIED COMPONENTS AND FOR REFERENCE ONLY. SEE OEM DATA FOR SEAT LOCATIONS.
3. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994 (OR LATER APPROVED VERSION).
4. PARTS MAY BE SUBSTITUTED PER QUALIFIED PRODUCTS LIST (QPL).
5. ALL WORKMANSHIP SHALL BE PERFORMED AS PER THE CESSNA 208B AIRCRAFT MAINTENANCE MANUAL (AMM), STRUCTURAL REPAIR MANUAL (SRM), AND FAA ADVISORY CIRCULAR 43.13-1B CHG 1.
6. REFER TO AMM CHAPTER 25 FOR INSTALLATION AND REMOVAL OF EXISTING INTERIOR COMPONENTS AS NEEDED TO ACCESS AREAS BEING MODIFIED.
7. AIRCRAFT WEIGHT AND BALANCE MUST BE RECALCULATED, OR AIRCRAFT WEIGHED, AFTER CABIN RECONFIGURATION TO DETERMINE NEW AIRCRAFT WEIGHT AND CENTER OF GRAVITY LOCATION. REVISE AIRCRAFT WEIGHT AND BALANCE RECORDS TO REFLECT NEW CONFIGURATION.
8. ALL SEAT ATTACHMENT LOCATIONS ARE GIVEN BY THE FUSELAGE STATION OF THE FORWARD SEAT ATTACHMENT FITTING CENTERLINE AS SHOWN IN DETAIL D. SEAT ATTACHMENTS WITH SHEAR RETAINERS IN LOCKED POSITION HAVE A LONGITUDINAL TOLERANCE OF ±0.50 INCHES.
9. MISSION CONSOLE ATTACHMENT LOCATION IS GIVEN BY THE FUSELAGE STATION OF THE FORWARD ATTACHMENT CENTERLINE AS SHOWN IN DETAIL E. MISSION CONSOLE ATTACHMENT WITH SHEAR RETAINERS IN LOCKED POSITION HAVE A LONGITUDINAL TOLERANCE OF ±0.50 INCHES. REMOVE PASSENGER SEAT TO FACILITATE INSTALLATION OF MISSION CONSOLE AT SPECIFIED LOCATION. REFER TO CESSNA 208B AMM CHAPTER 25 FOR SEAT REMOVAL INSTRUCTIONS.
10. TORQUE BOLTS (ITEMS 6 AND 7) TO 50-70 IN-LBS. INSTALL THREADED FASTENERS PER CESSNA 208B STRUCTURAL REPAIR MANUAL CHAPTER 51-40-00 FASTENERS AND CESSNA 208B MAINTENANCE MANUAL CHAPTER 20-10-10 TORQUE DATA MAINTENANCE PRACTICES.
11. THIS DRAWING DEFINES THE APPROVED MOUNTING LOCATIONS FOR THE MISSION CONSOLES AND ASSOCIATED LOPA CHANGES. CHANGES TO MISSION CONSOLE MOUNTING LOCATIONS, SEAT PART NUMBER VARIATIONS, AND LOPA VARIATIONS OTHER THAN THOSE SPECIFIED HEREIN ARE NOT PERMITTED WITHOUT OBTAINING FAA APPROVAL.
12. LOCATE CONSOLE ATTACHMENTS IN SPECIFIED MOUNTING HOLES ON MISSION CONSOLE BASE PLATE TO PREVENT INTERFERENCE WITH EXISTING INTERIOR SIDE PANELS.

REVISIONS			
REV	DESCRIPTION	DATE (MO-DA-YR)	APPROVED
(-)	INITIAL RELEASE.	06-08-23	S. BROWN
A	SHEET 2: ITEM 5 WAS 45-60320-102 IS NOW 45-60331-102.	07-17-23	S. BROWN
B	SHEET 1: ADDED NOTE 12. SHEET 3 THRU 20: MOVED PAX SEATS OUTBD AND ADJUSTED AISLE WIDTH DIMENSIONS. SHEET 3 THRU 12: RELOCATED CONSOLE INBOARD (1.25") AND ADDED FLAG NOTE 12. SHEET 13 AND 14: ADDED FLAG NOTE 12. SHEET 15 THRU 18: RELOCATED CONSOLE INBOARD (0.75") AND ADDED FLAG NOTE 12. SHEET 19 AND 20: ADDED FLAG NOTE 12. SHEET 21: REMOVED -5 & -6. SHEET 22: ADDED NEW SHEET FOR -5 & -6. SHEET 23: REMOVED -11 & -12. SHEET 24: ADDED NEW SHEET FOR -11 & -12. SHEET 25: REVISED DASH NUMBER CALLOUTS. SHEET 26: ADDED NEW SHEET FOR -17 & -18.	11-15-23	S. BROWN
C	SHEET 1: REVISED NOTE 2 TO ADD "AND FOR REFERENCE ONLY. SEE OEM DATA FOR SEAT LOCATIONS."	02-28-25	G. LIANG

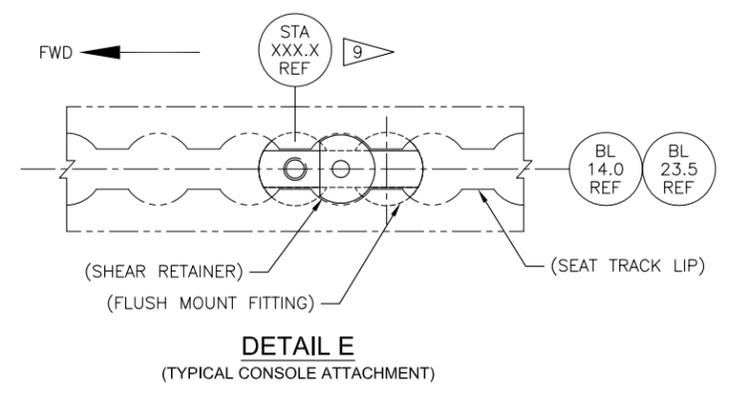
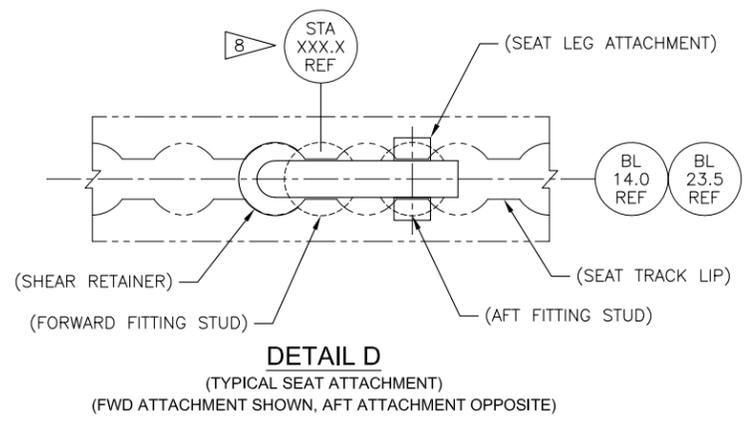


-1 & -2 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
-3 THRU -18 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SIMILAR)

SEE SHEET 2 FOR PARTS LIST.

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ALL DIM. ARE IN INCHES	TOL	.X	±.1	ROLES	SIGNATURE		
		.XX	±.02	DRAWN	S. BROWN	06-08-23	
		.XXX	±.010	CHECK	J. BROWN	06-08-23	
		ANGLE	±2'	ENGR	S. BROWN	06-08-23	
DRAWING PRACTICES PER ASME Y14.100-()		MFG	Not Required	Not Req'd	Not Req'd	Not Req'd	SIZE D CAGE CODE 1G9Y1 DWG NO 45-2302300 REV C
TYPED SIGNATURES CONSTITUTE APPROVAL. ACTUAL SIGNATURES ON FILE AT SOUTHEAST AEROSPACE INC.		QA	Not Required	Not Req'd	Not Req'd	Not Req'd	
		NEXT DRAWING		---		SCALE NONE WT - SHT 1 OF 29	

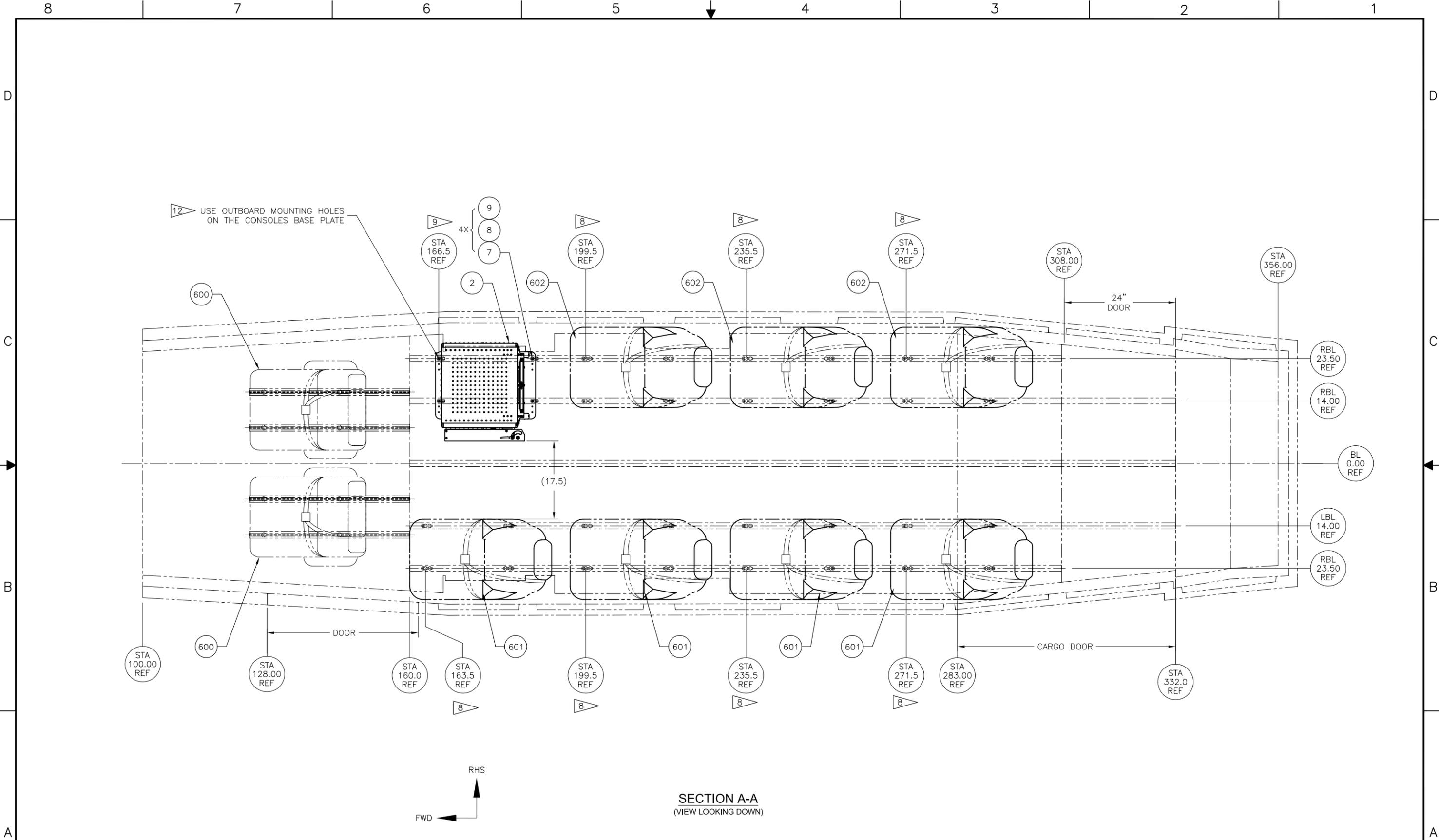
8 7 6 5 4 3 2 1



QTY REQD	CAGE CODE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION OR VENDOR	ITEM NO.																		
3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	71379	2619019-2	SEAT ASSEMBLY - RH	CESSNA	602	
4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	3	4	71379	2619019-1	SEAT ASSEMBLY - LH	CESSNA	601
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	71379	2619018-1	SEAT ASSY - PILOT AND COPILOT	CESSNA	600
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	31272	42182-10	FITTING ASSY - FLUSH	ANCRA	9
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	96906	NAS1149F0432P	WASHER	NAS1149	8
						4	4	4	4	4	4	4	4	4	4	4	4	4	96906	NAS6204-7	HEX HEAD BOLT	NAS6202 THRU 6220	7
4	4	4	4	4	4														96906	NAS6204-5	HEX HEAD BOLT	NAS6202 THRU 6220	6
1		1		1															1G9Y1	45-60331-102	RH MISSION CONSOLE FINAL ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	5
	1		1		1														1G9Y1	45-60331-101	LH MISSION CONSOLE FINAL ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	4
						1	1	1	1	1	1								1G9Y1	45-60320-105	SINGLE MONITOR MISSION CONSOLE ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	3
												1		1		1			1G9Y1	45-60320-103	RH DUAL MONITOR MISSION CONSOLE ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	2
													1		1		1		1G9Y1	45-60320-101	LH DUAL MONITOR MISSION CONSOLE ASSY - CESSNA 208B	SOUTHEAST AEROSPACE	1
																			1G9Y1	45-2302300-18	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-17	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-16	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-15	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-14	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-13	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-12	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-11	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-10	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-9	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-8	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-7	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-6	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-5	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-4	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-3	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-2	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	
																			1G9Y1	45-2302300-1	LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B	SOUTHEAST AEROSPACE	

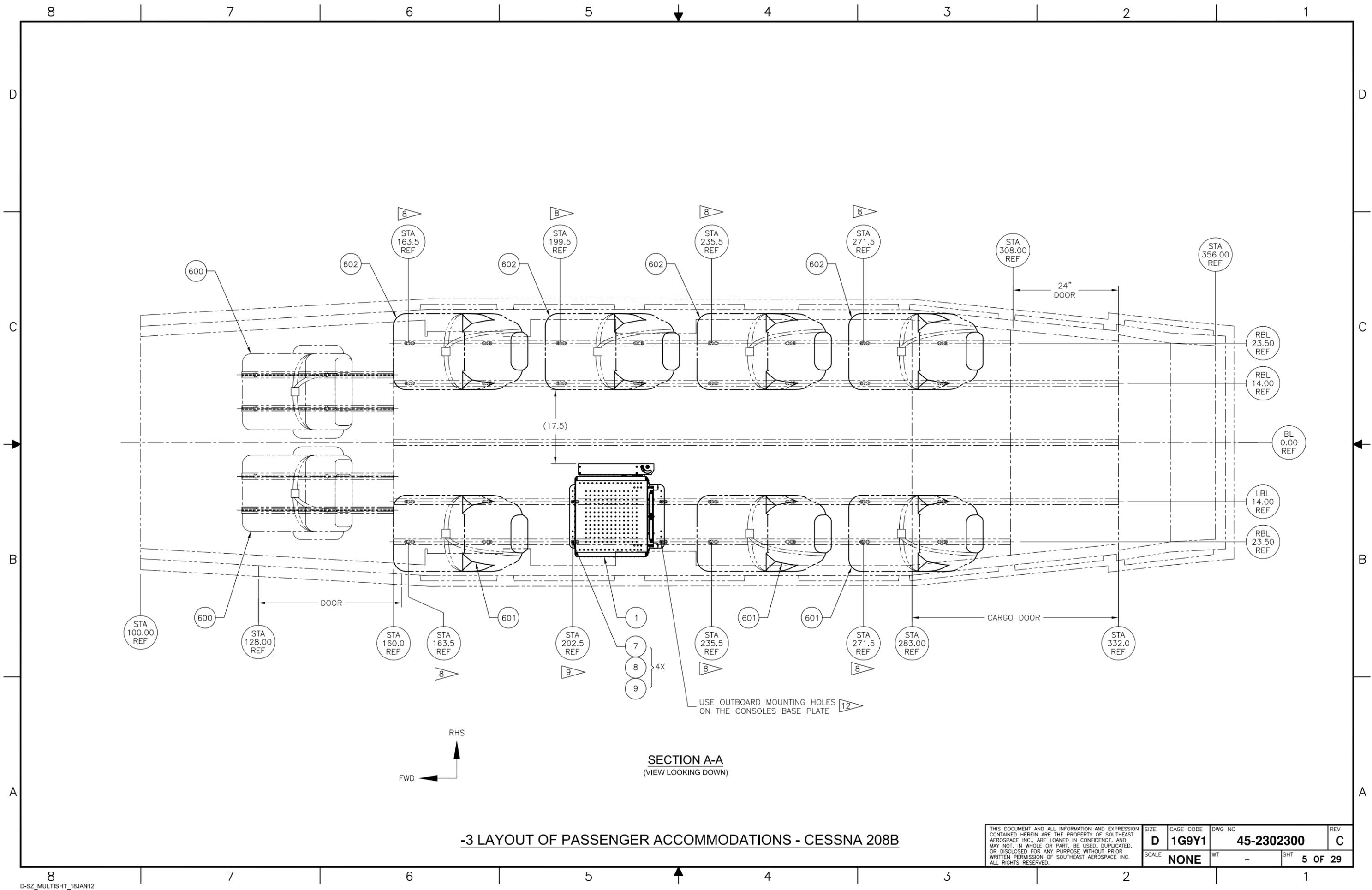
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SCALE	WT	SHT	
NONE	-	2 OF 29	



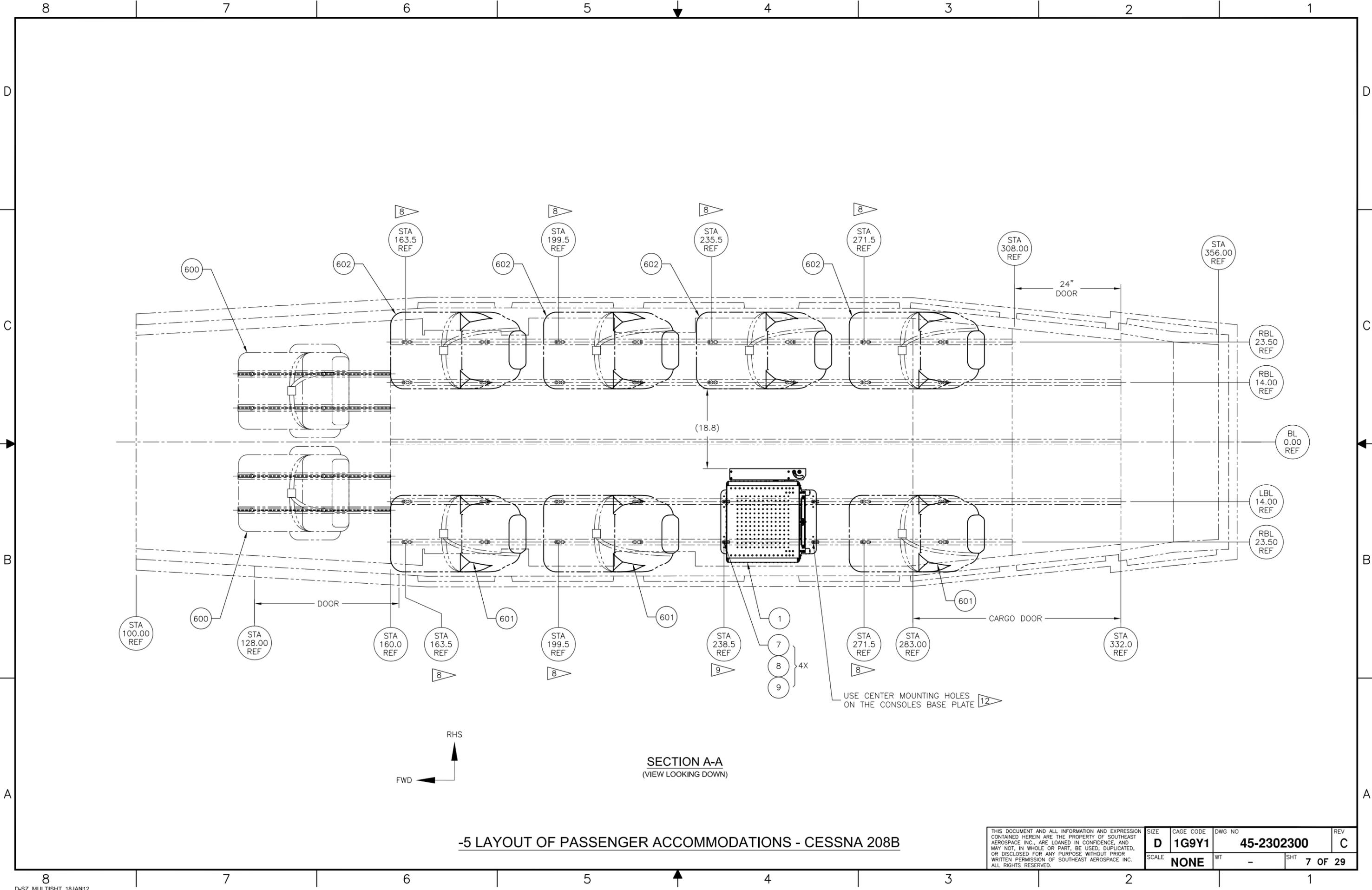
-2 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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	D	1G9Y1	45-2302300	C
SCALE	WT	SHT		
NONE	-	4 OF 29		



-3 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

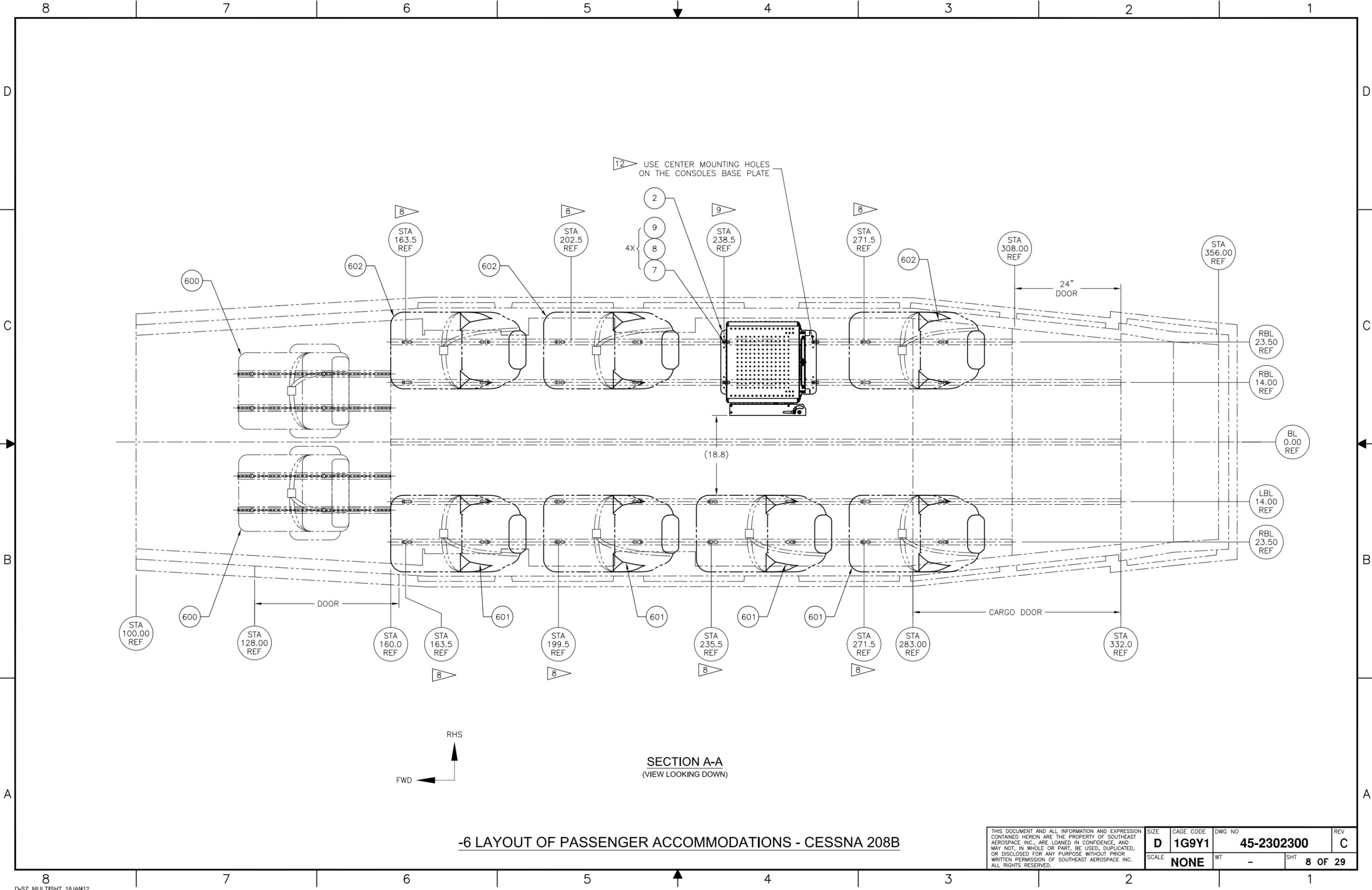
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SCALE NONE	WT -	SHT 5 OF 29			



SECTION A-A
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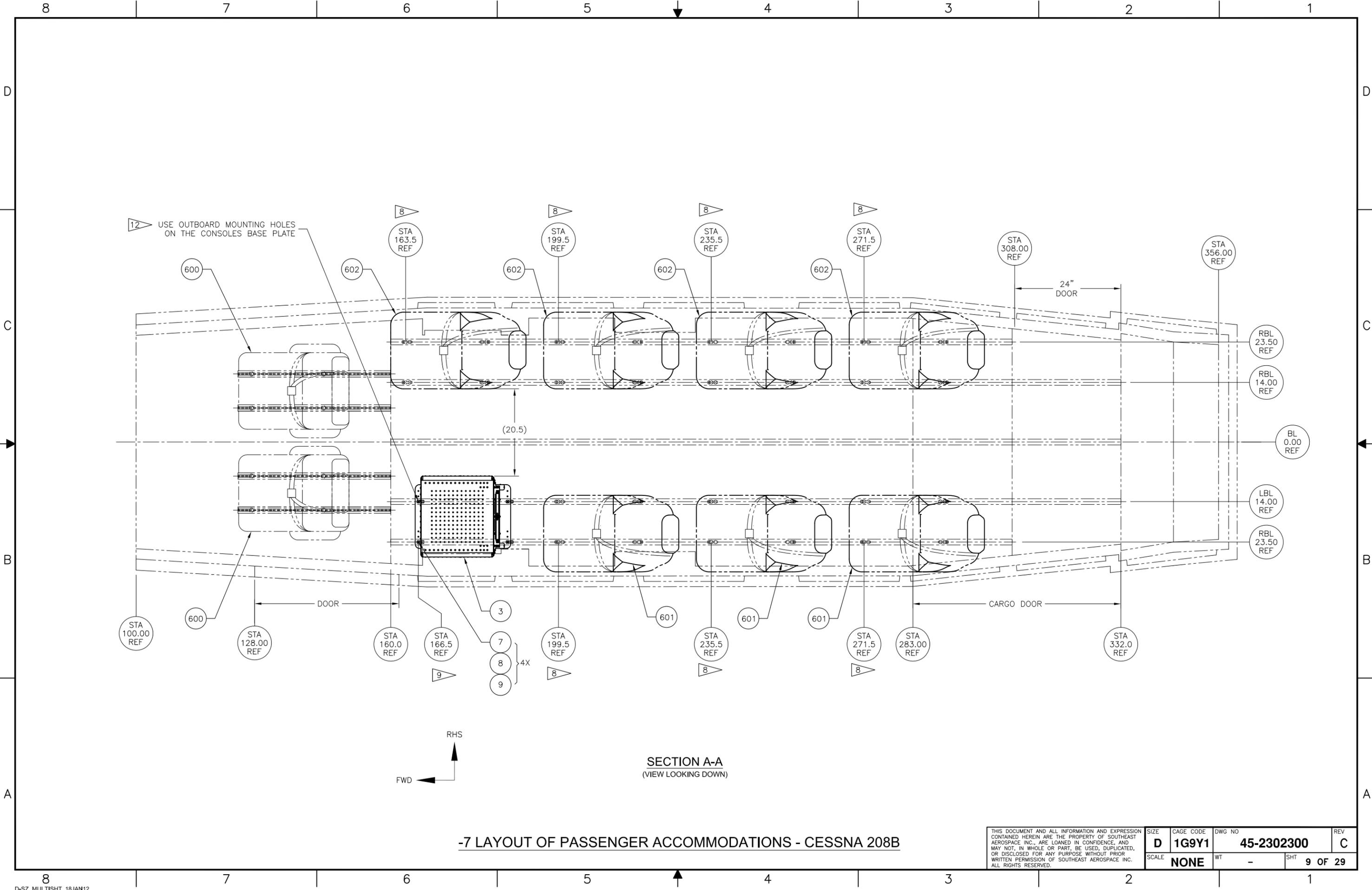
-5 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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SCALE NONE	WT -	SHT 7 OF 29			



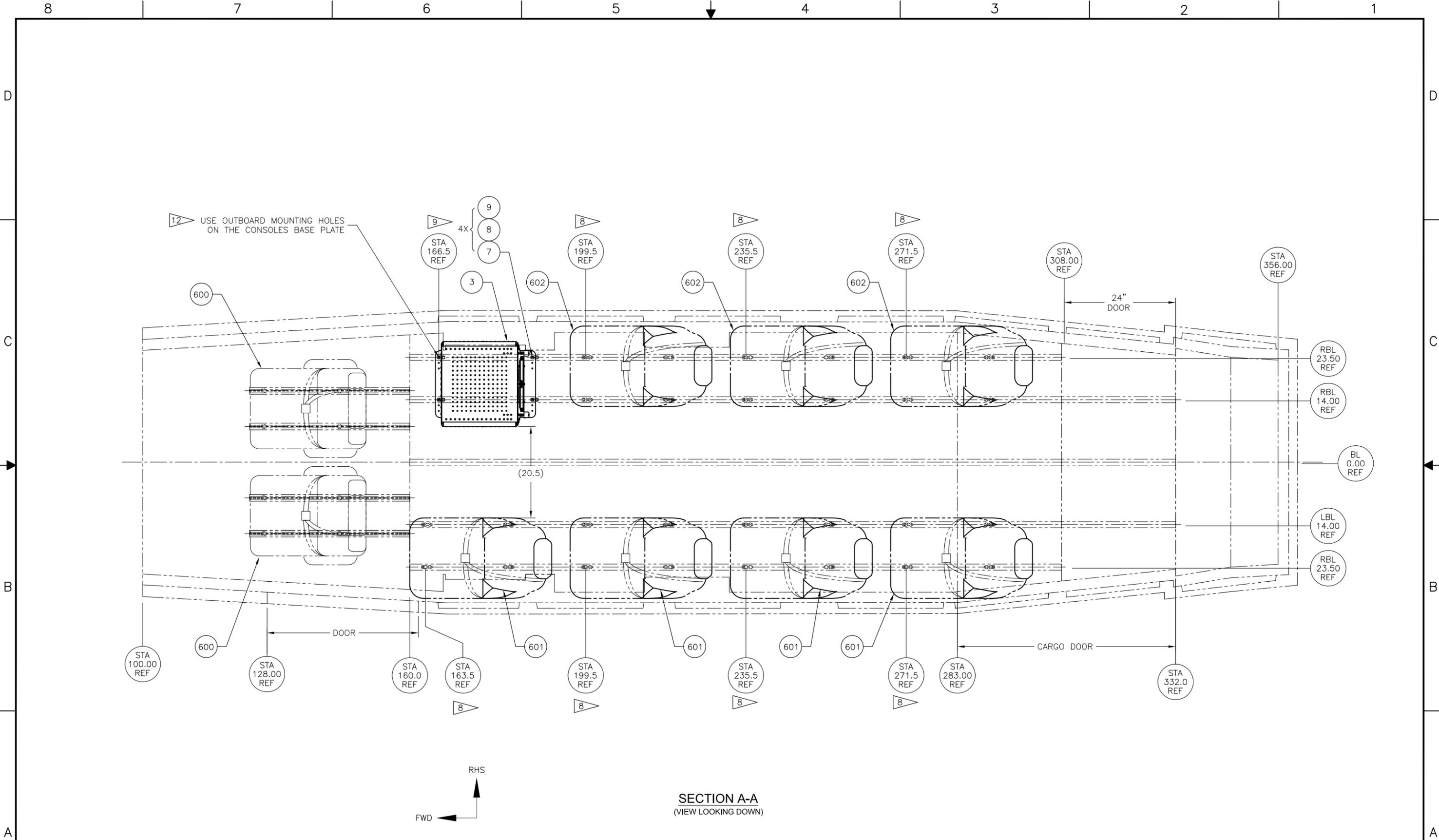
-6 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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SCALE NONE	WT -	SHT 8 OF 29			



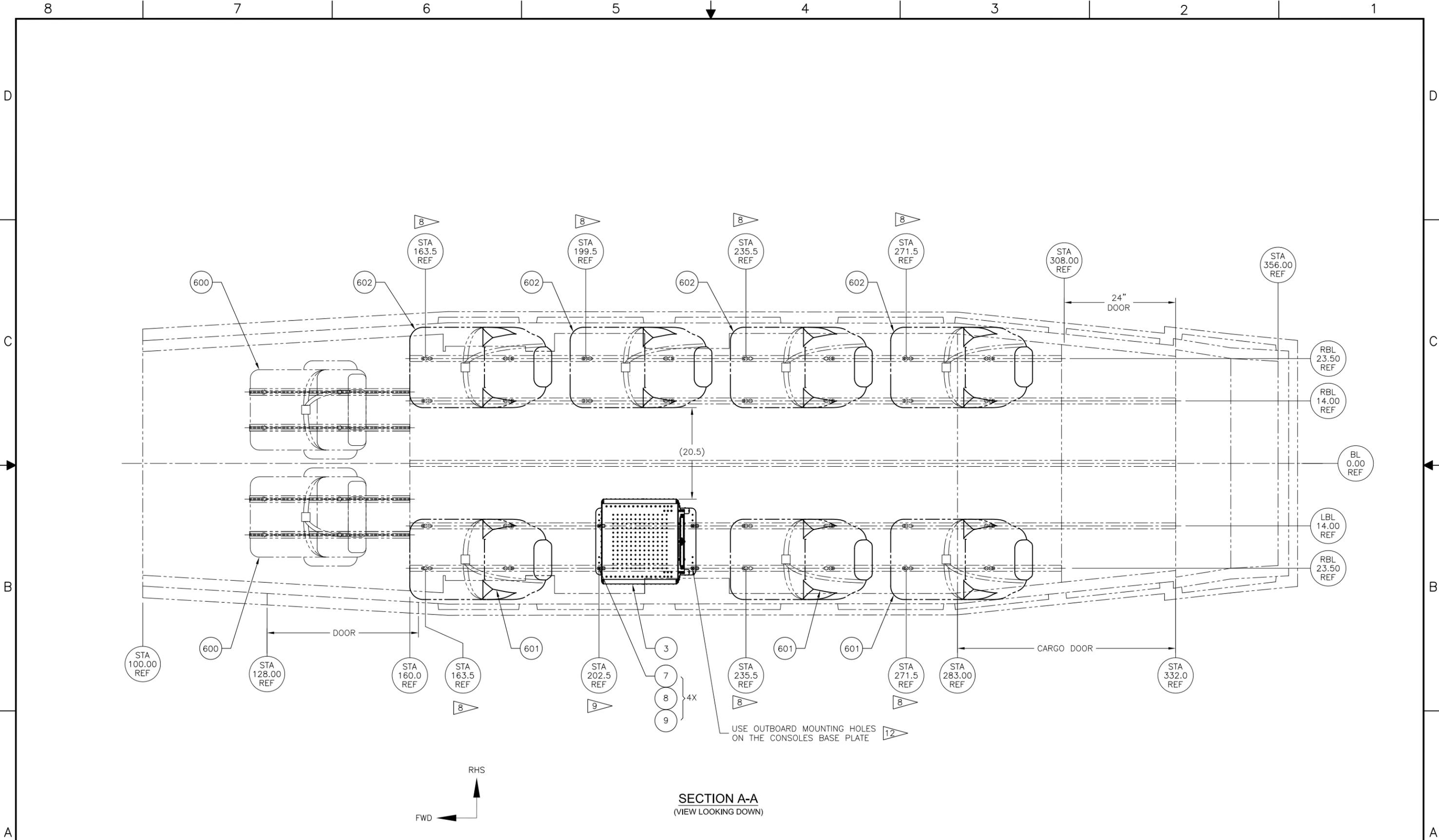
-7 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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SCALE	NONE	WT	-	SHT 9 OF 29



-8 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

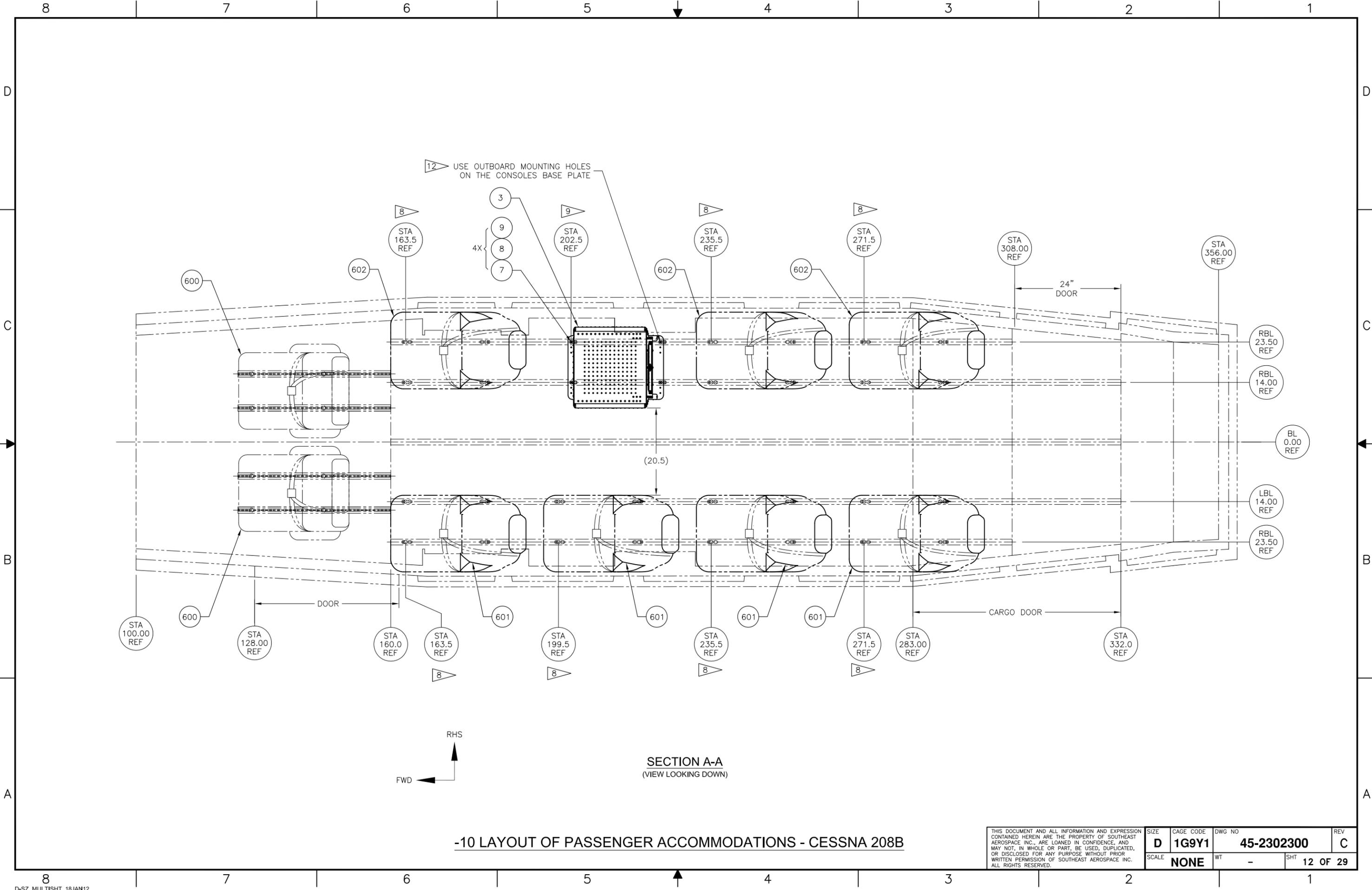
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SCALE	WT	SHT		
NONE	-	10 OF 29		



SECTION A-A
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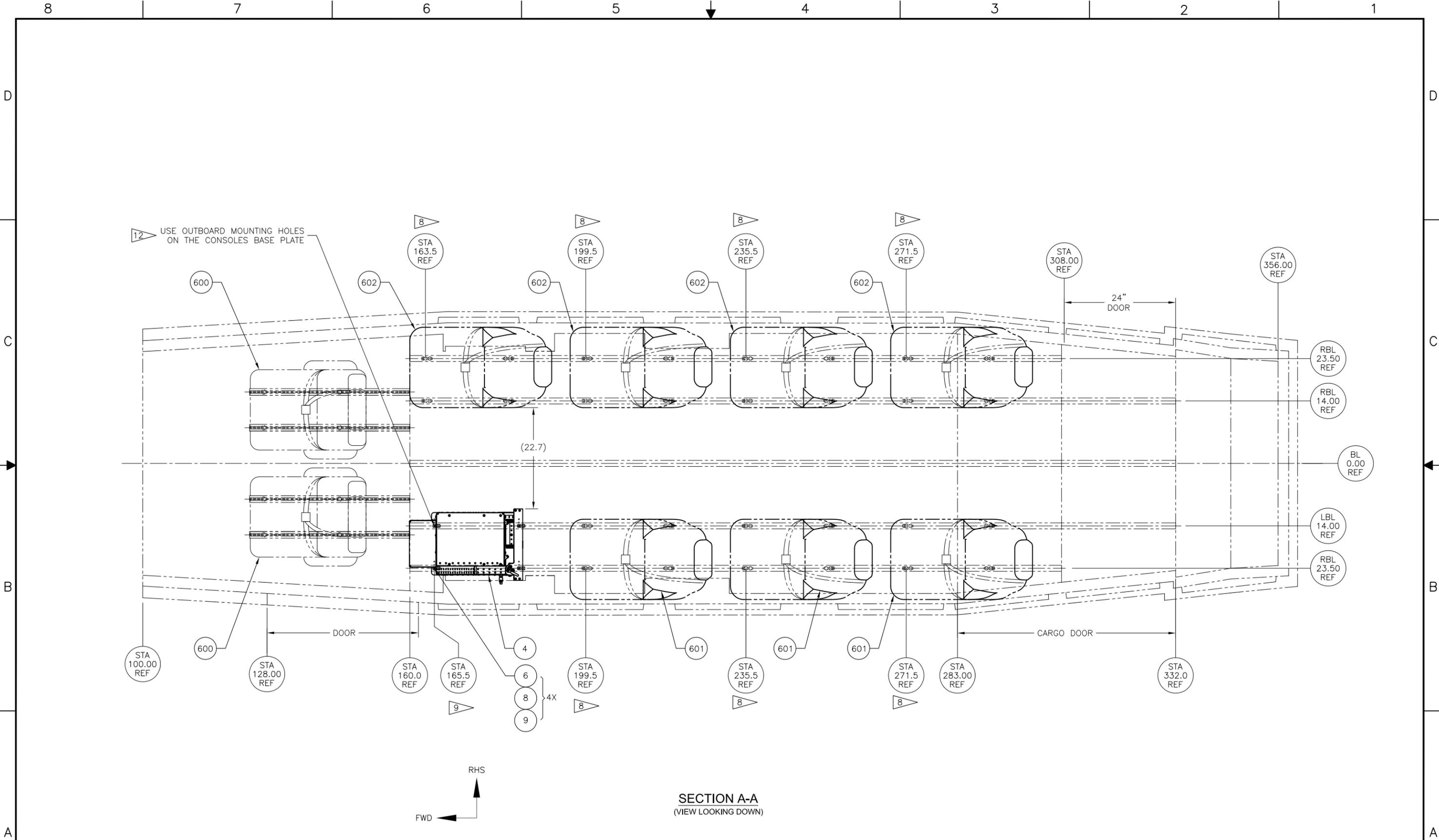
-9 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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SCALE NONE	WT -	SHT 11	OF 29		



-10 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

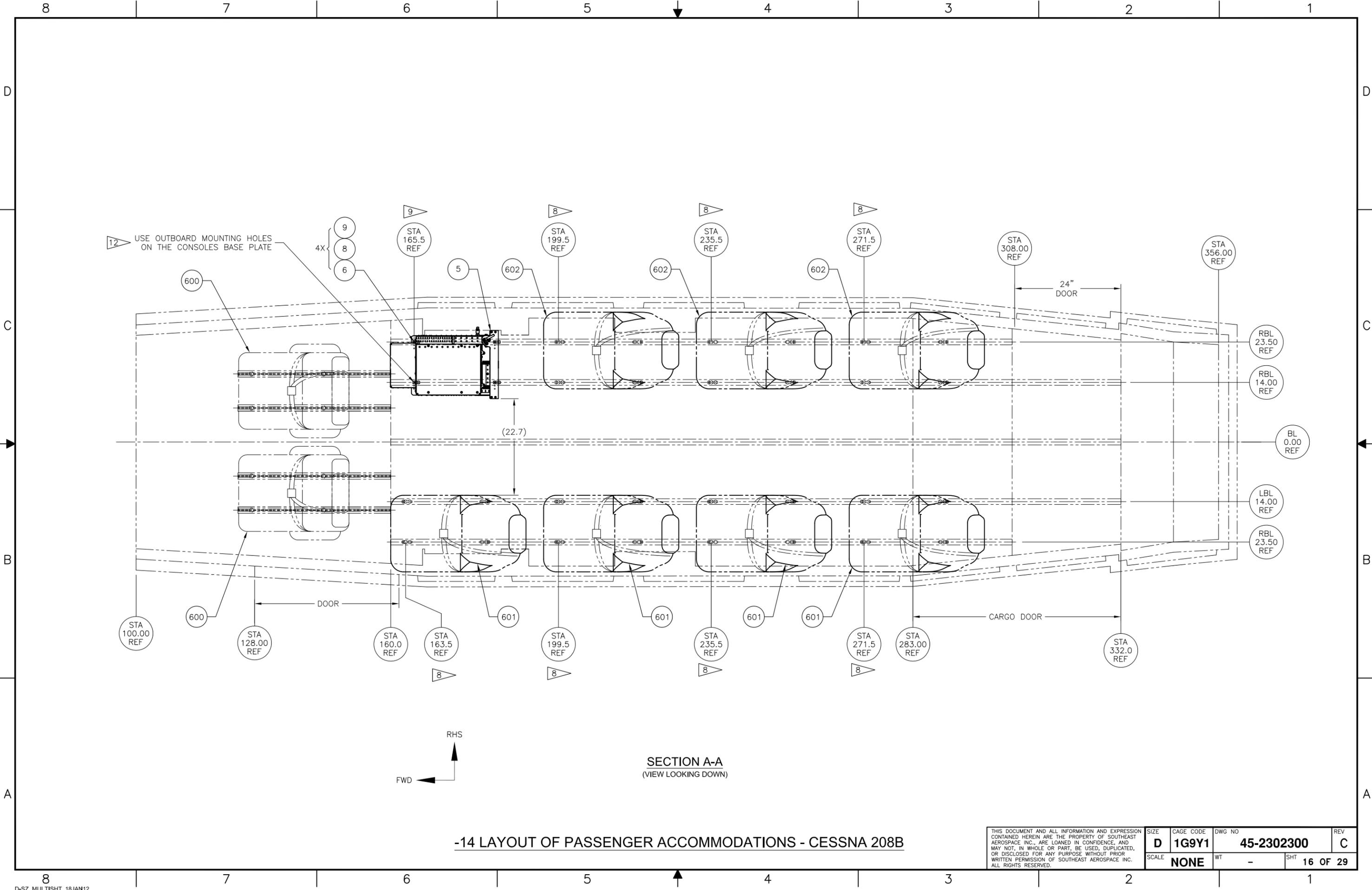
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SCALE	NONE	WT	-	SHT 12 OF 29



SECTION A-A
(VIEW LOOKING DOWN)

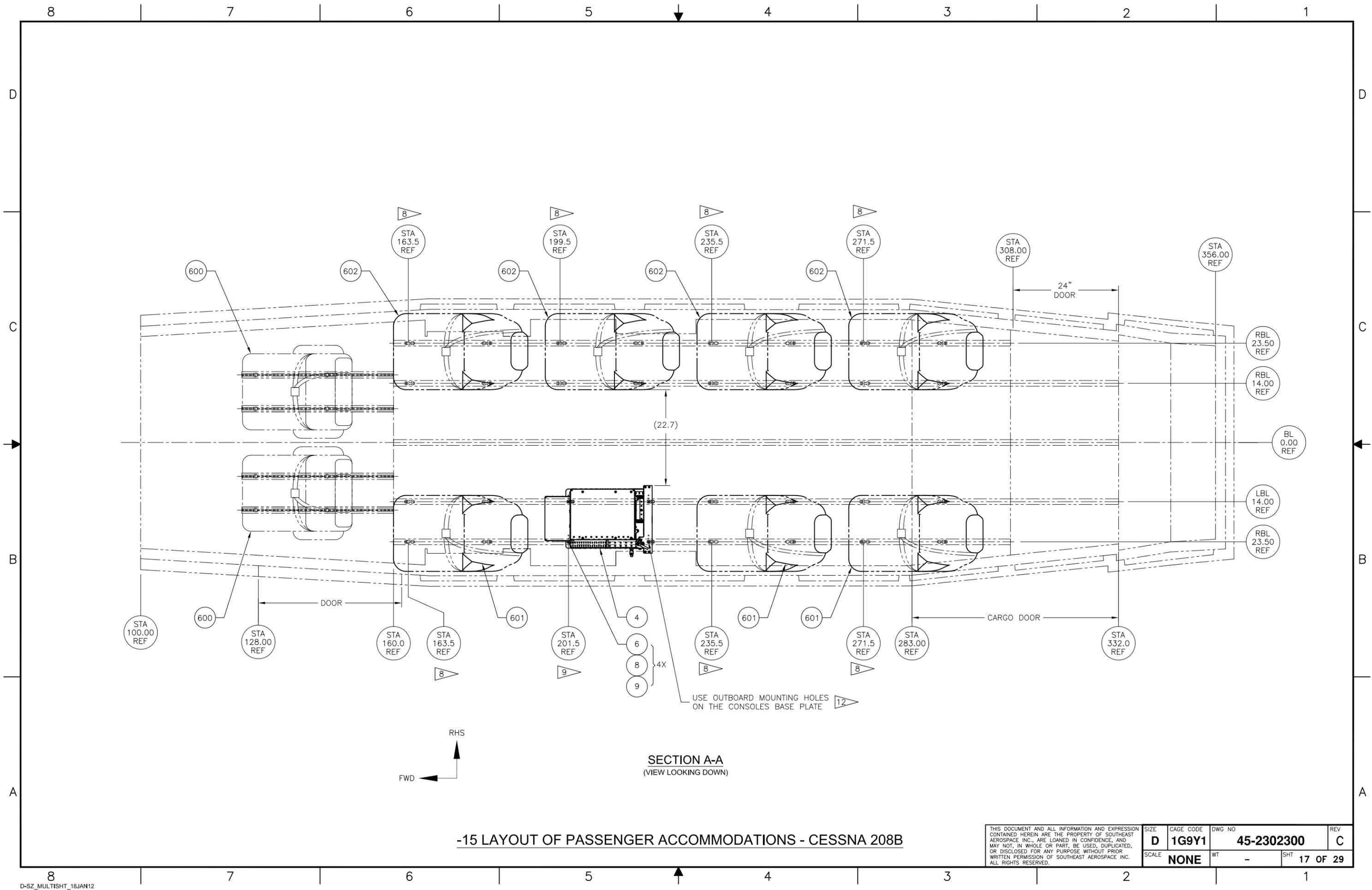
-13 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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	D	1G9Y1	45-2302300	C
SCALE	NONE	WT	-	SHT 15 OF 29



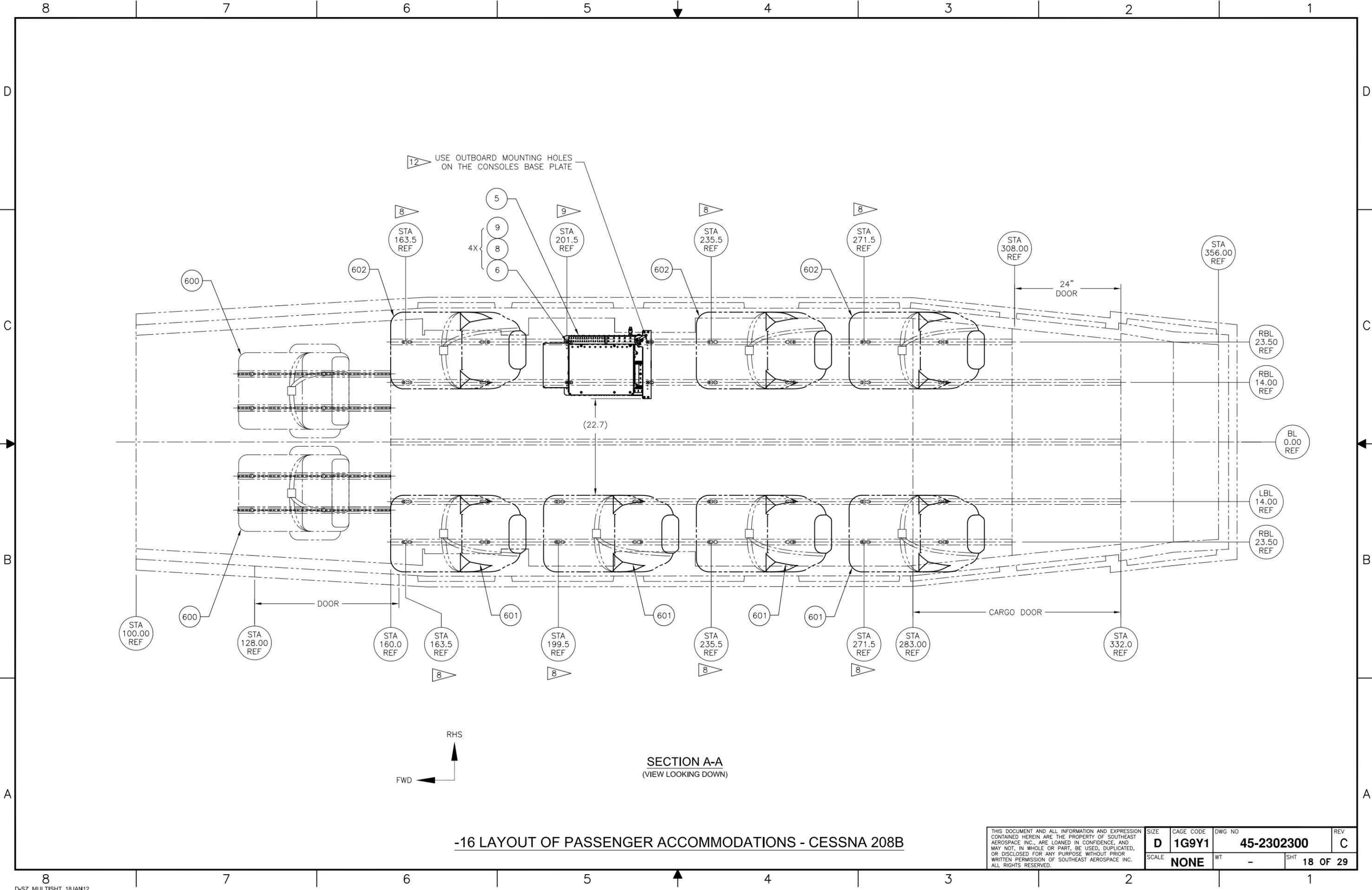
-14 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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SCALE	NONE	WT	SHT	
		-	16 OF 29	



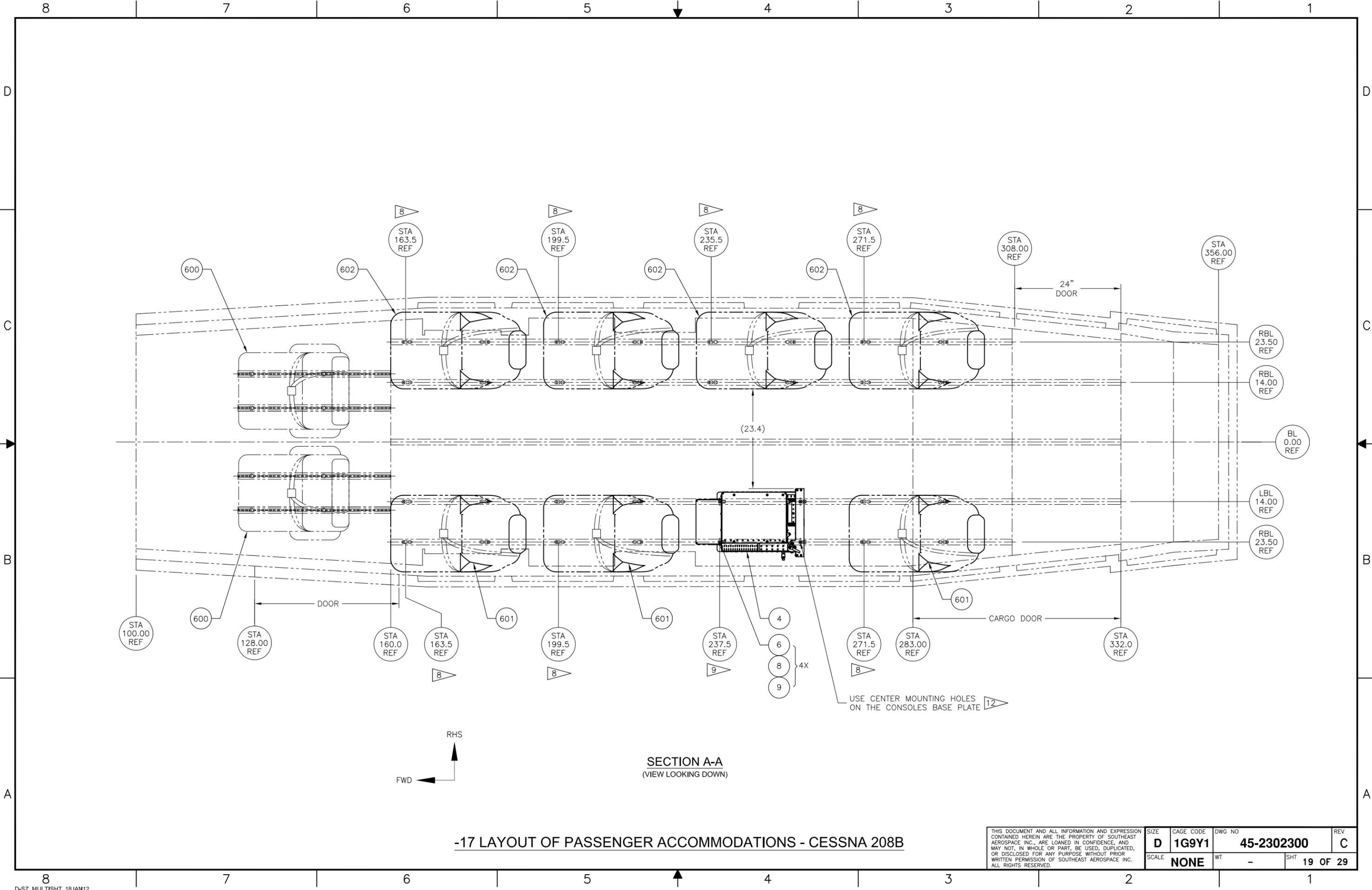
-15 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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SCALE	WT	SHT	REV	
NONE	-	17 OF 29		



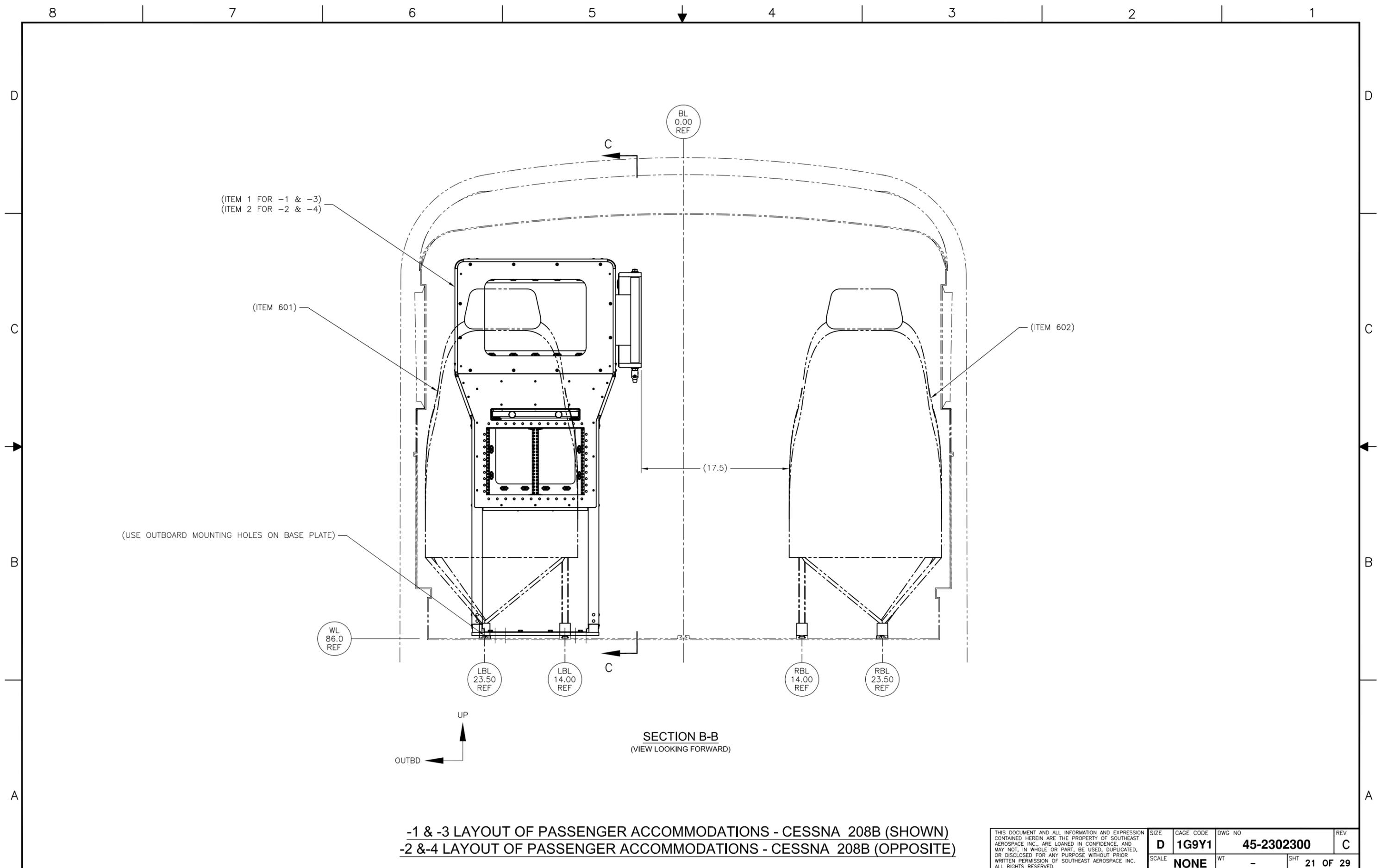
-16 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

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	D	1G9Y1	45-2302300	C
SCALE	WT	SHT		
NONE	-	18 OF 29		



-17 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B

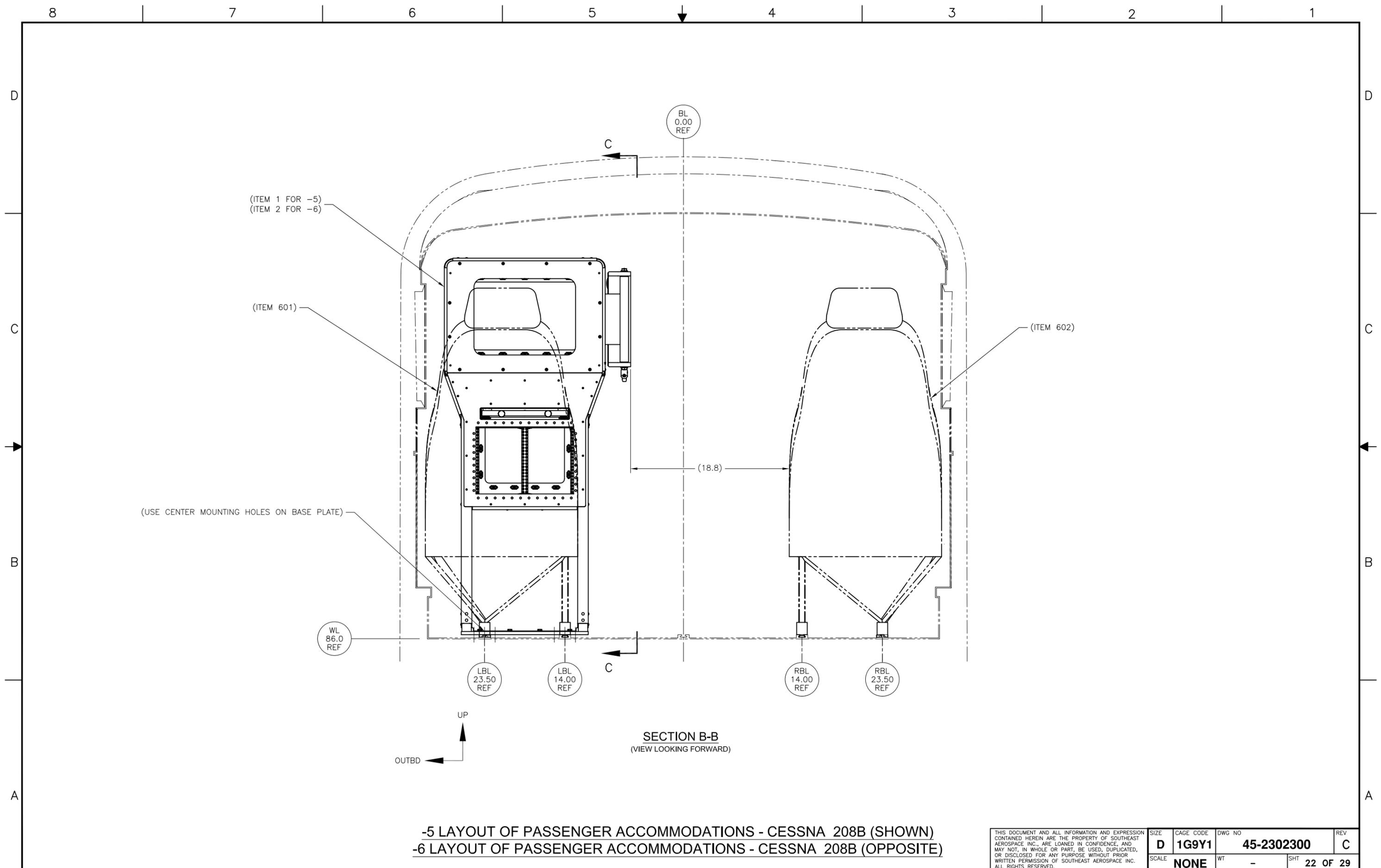
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SCALE NONE	WT -	SHT 19 OF 29			



SECTION B-B
(VIEW LOOKING FORWARD)

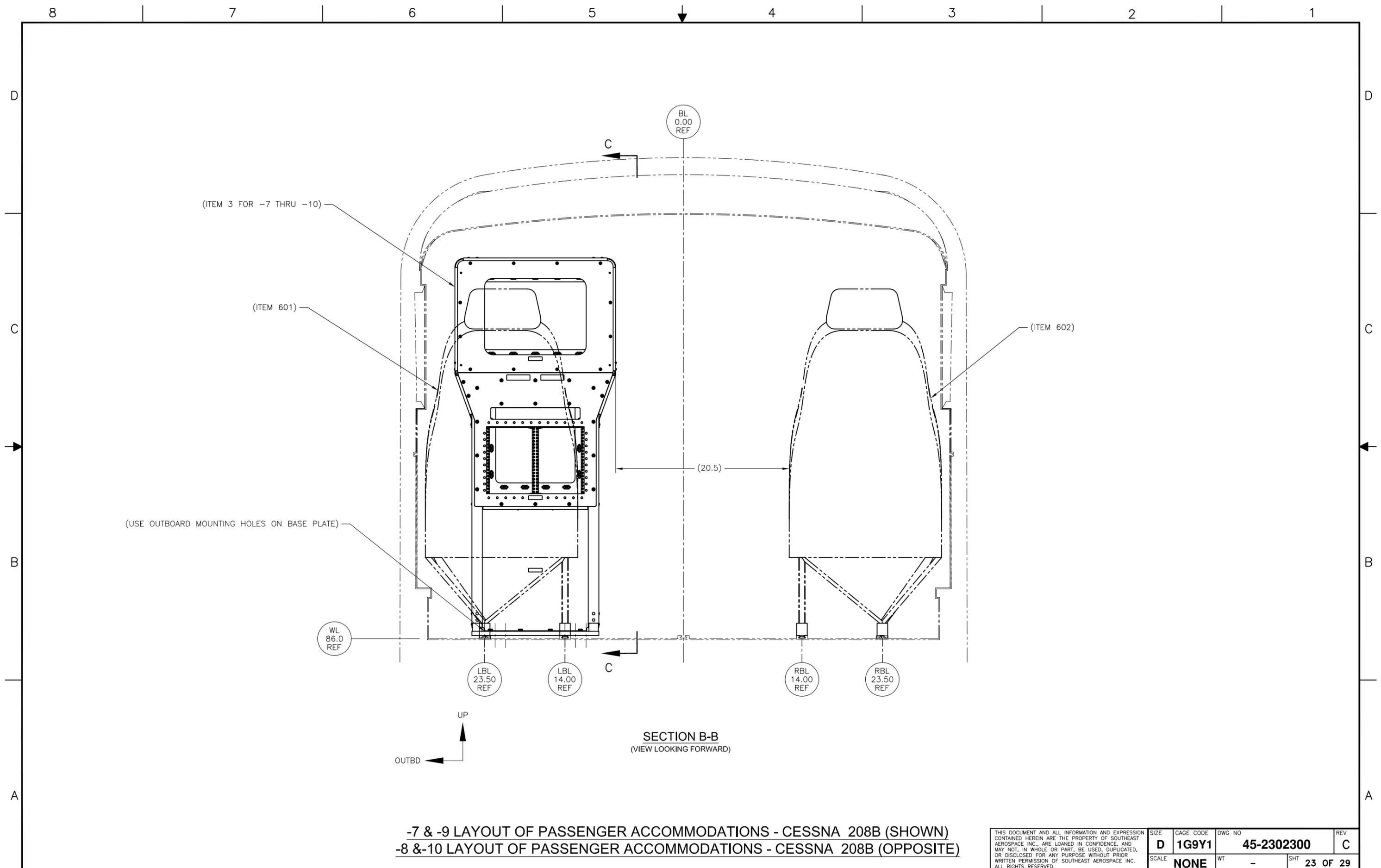
-1 & -3 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -2 & -4 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (OPPOSITE)

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SCALE NONE	WT -	SHT 21 OF 29			



-5 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -6 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (OPPOSITE)

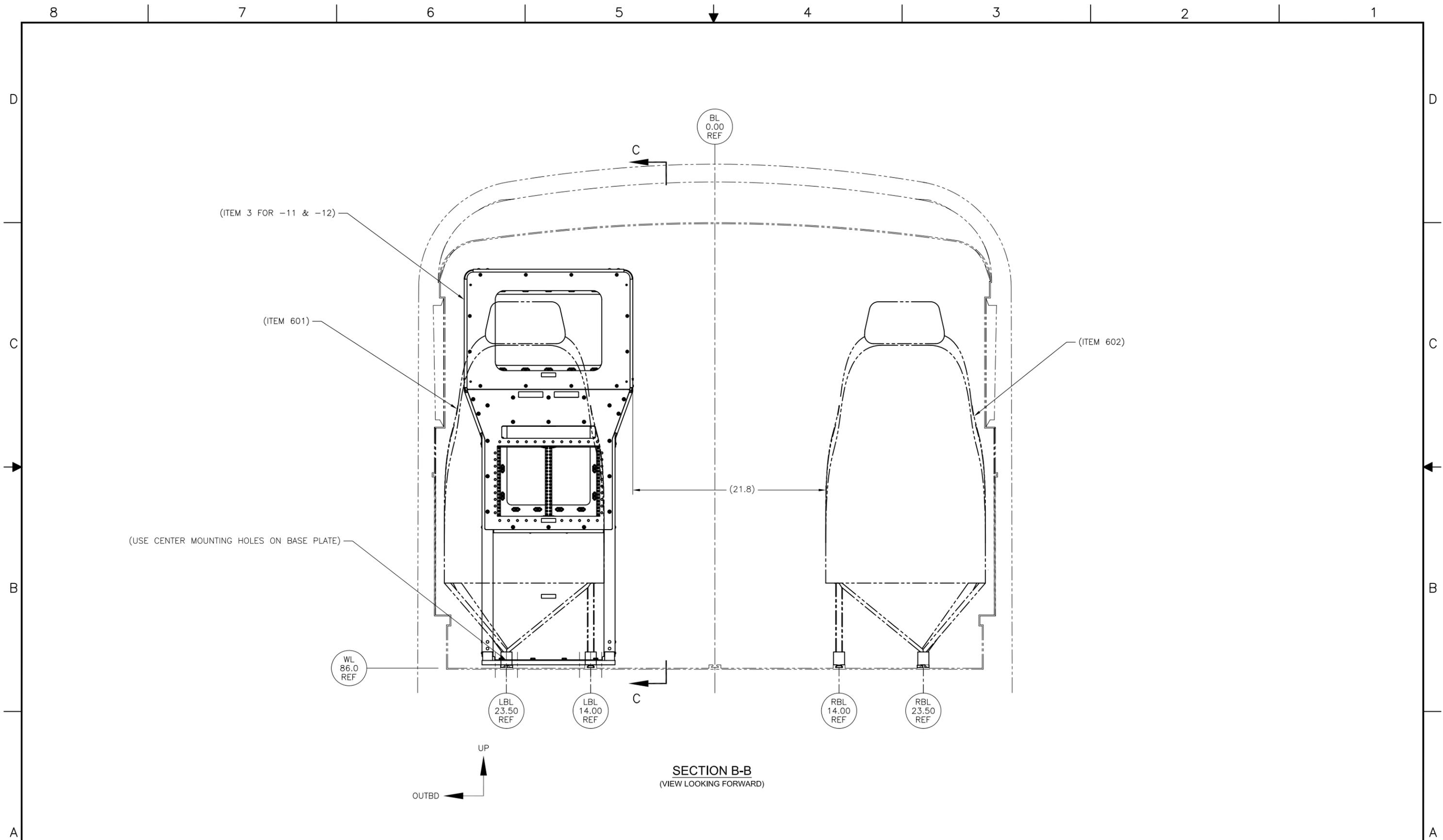
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SCALE NONE	WT -	SHT 22 OF 29			



SECTION B-B
(VIEW LOOKING FORWARD)

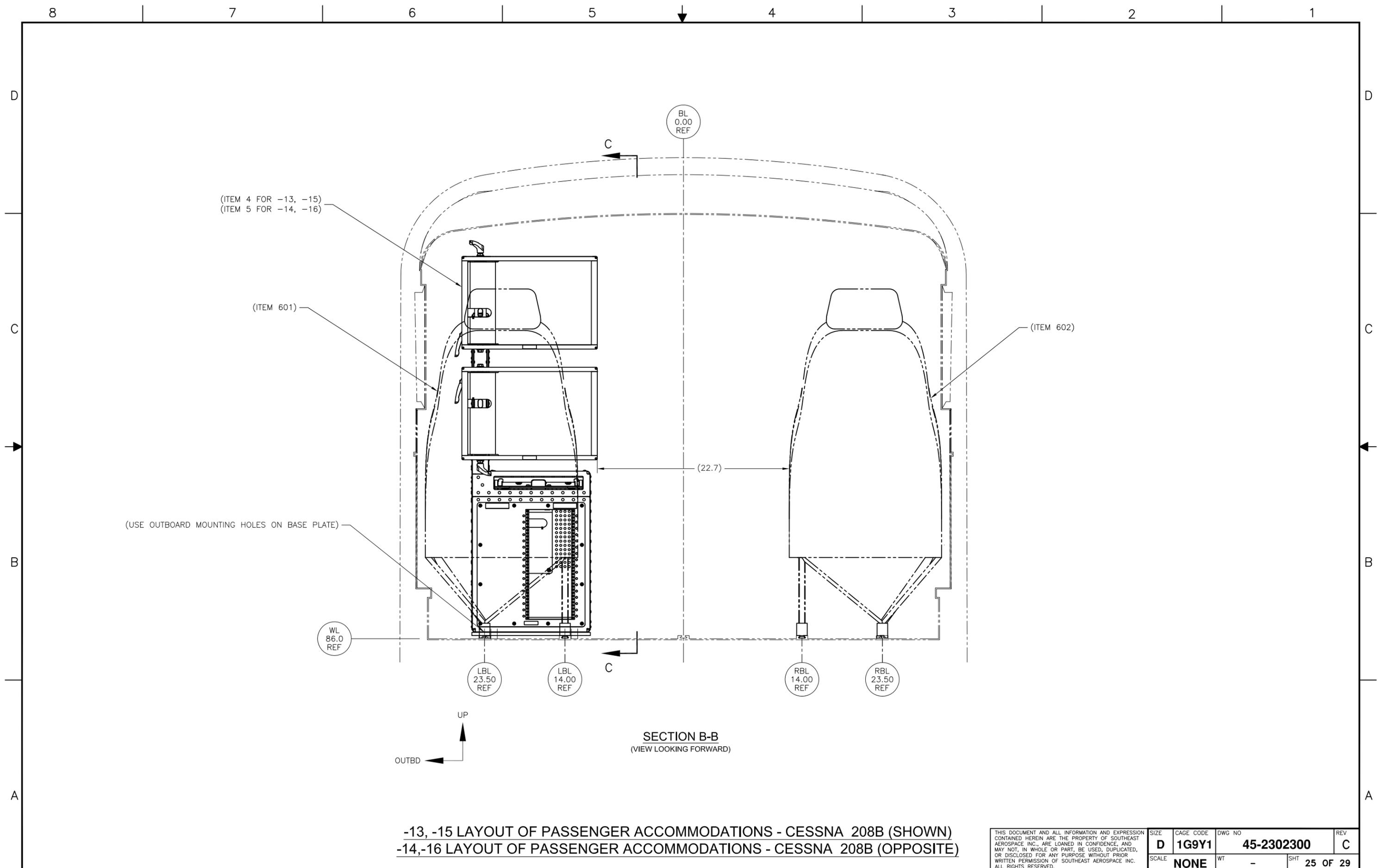
-7 & -9 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -8 & -10 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (OPPOSITE)

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SCALE NONE	WT -	SHT 23 OF 29			



-11 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
-12 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (OPPOSITE)

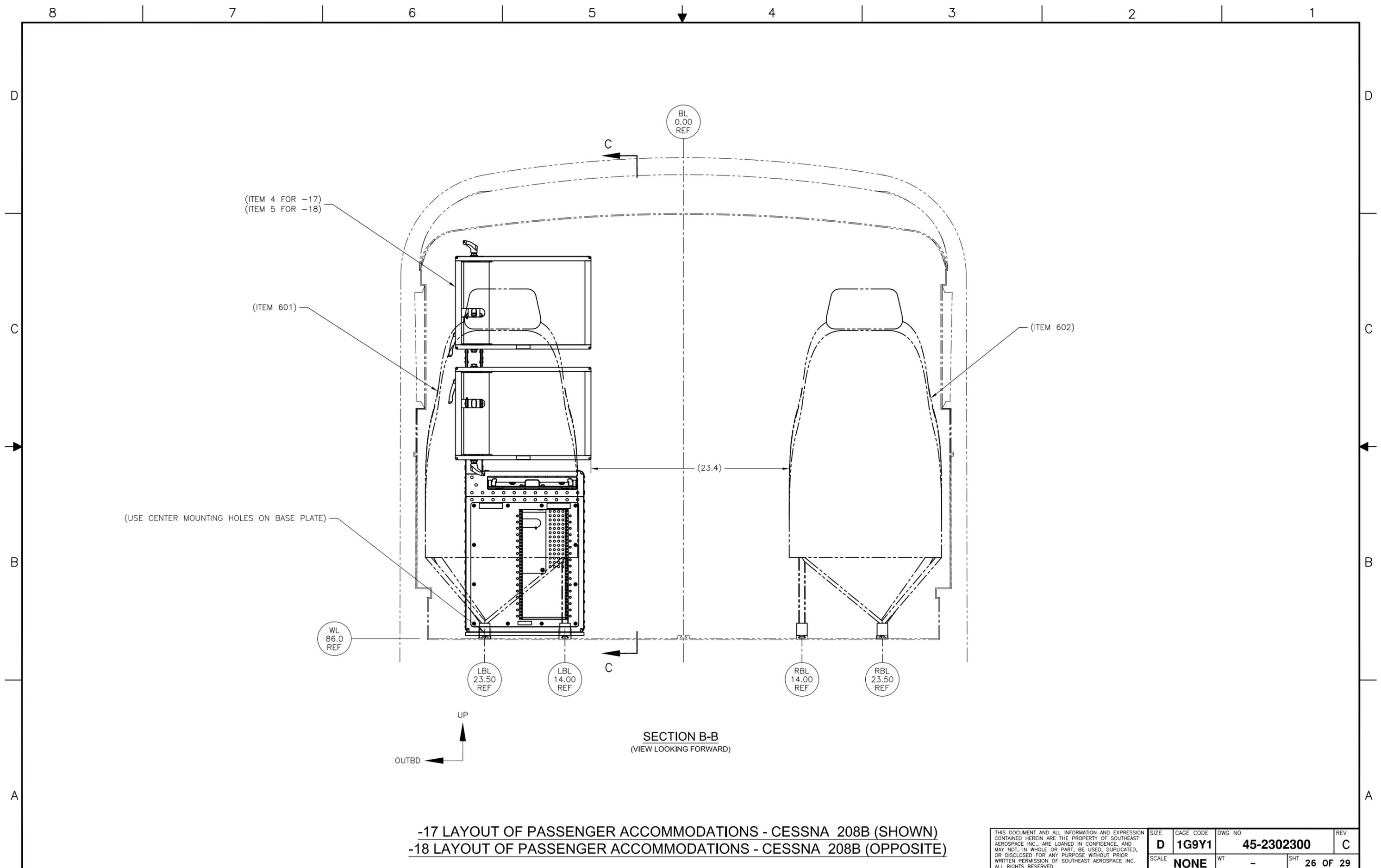
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SCALE NONE	WT -	SHT 24 OF 29			



SECTION B-B
(VIEW LOOKING FORWARD)

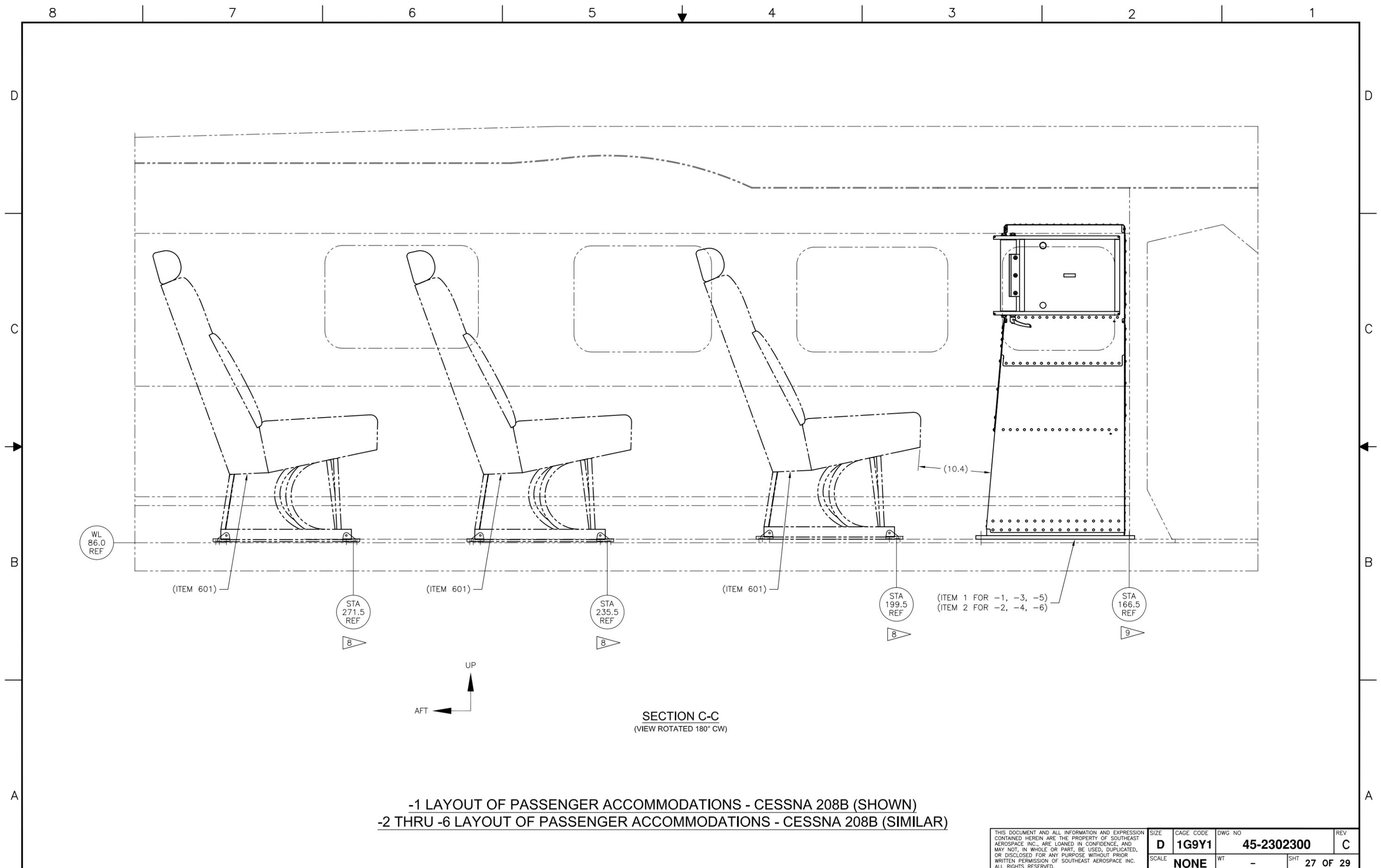
-13, -15 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -14, -16 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (OPPOSITE)

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SCALE NONE	WT -	SHT 25 OF 29			



-17 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -18 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (OPPOSITE)

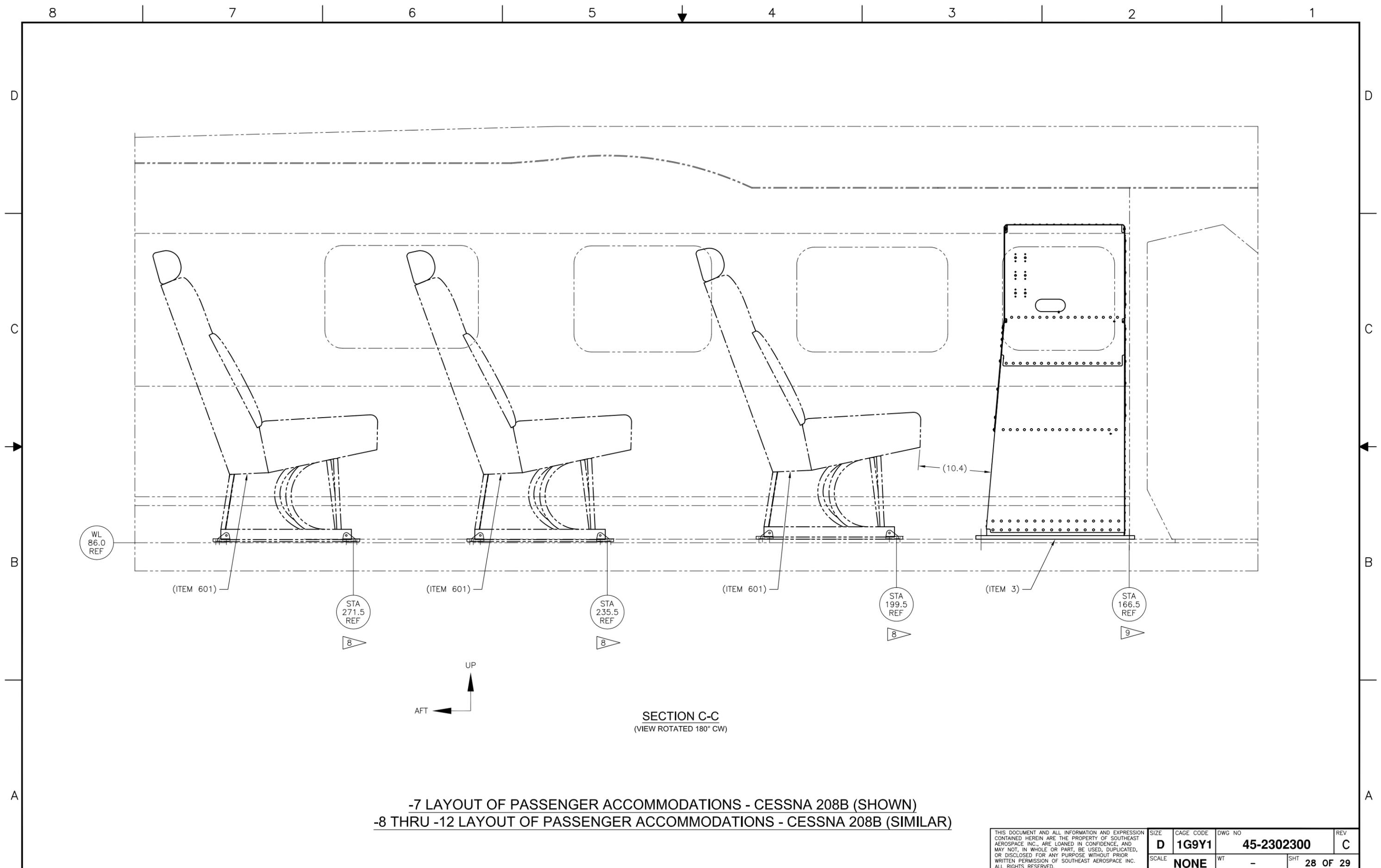
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	D	1G9Y1	45-2302300	C
SCALE	NONE	WT	-	SHT 26 OF 29



SECTION C-C
(VIEW ROTATED 180° CW)

-1 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -2 THRU -6 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SIMILAR)

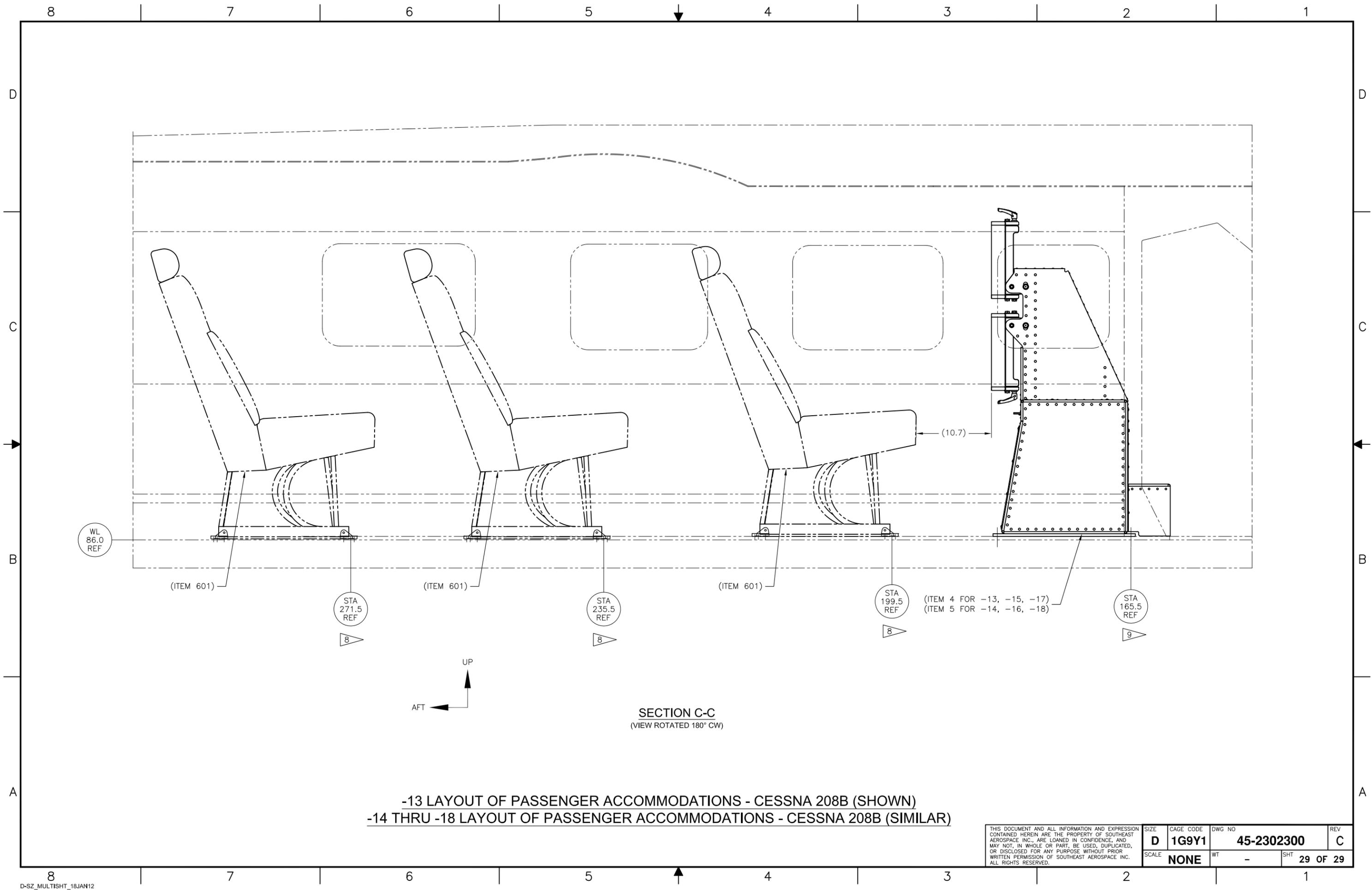
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	D	1G9Y1	45-2302300	C
SCALE	NONE	WT	-	SHT 27 OF 29



SECTION C-C
(VIEW ROTATED 180° CW)

-7 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -8 THRU -12 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SIMILAR)

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	D	1G9Y1	45-2302300	C
SCALE	NONE	WT	-	SHT 28 OF 29



-13 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SHOWN)
 -14 THRU -18 LAYOUT OF PASSENGER ACCOMMODATIONS - CESSNA 208B (SIMILAR)

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	D	1G9Y1	45-2302300	C
SCALE	NONE	WT	-	SHT 29 OF 29